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RBW6510G06531-6F
Job Sheet 198994



Part No: RBW6510G06531-6F

Job Qty: 2 pcs

Part Name: Outer Adapter Installation Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Due Date: 10/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6510G06531-6F Rev A IPP Rev. A 19.08.06 New issue DP Verify DD

Ship Via:



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CANADA
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Container No: S236835



Part: RBW6510G06531-6F

Job No: 198994

Serial No/Batch: S236835

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 12/03/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	10/22/19		0.00	0.40	Small Fab - 1		M/L
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	10/22/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	10/22/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	2 pcs	10/22/19		0.00	0.00	QC 21 - FG - 21		DAS 21 9-89
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 8.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

130 - QC21- Final Inspection - Work Order Release

GA15/F

DEC 04 2019

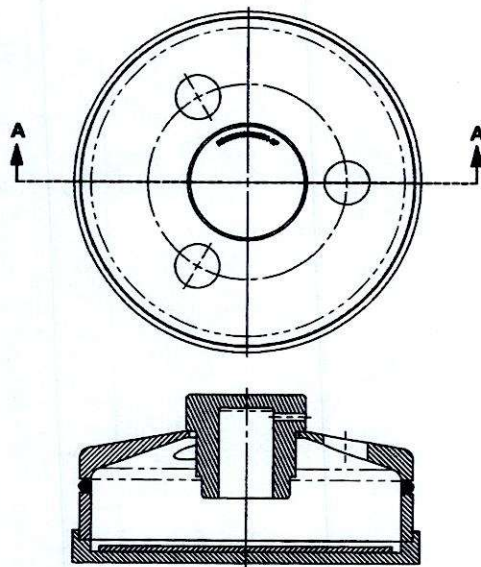
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9452K521	Buna-N O-Ring 6-3/4" ID. X 7-1/8" OD. X 3/16" Wide	2 Ea (1 ea)	100-Small Fab - 1	5206625
RBW6510G06531-6F-1	Support #1 Assembly	2 pcs (1 ea)	100-Small Fab - 1	5235564
RBW6510G06531-6F-3	Support #2	2 pcs (1 ea)	100-Small Fab - 1	5230343
RBW6510G06531-6F-4	Base	2 pcs (1 ea)	100-Small Fab - 1	5220115
RBW6510G06531-6F-5	Press	2 pcs (1 ea)	100-Small Fab - 1	5224219
RBW6510G06531-6F-6	Protection	2 pcs (1 ea)	100-Small Fab - 1	5209799

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	9452K521	2	0	0
	RBW6510G06531-6F-1	2	0	0
	RBW6510G06531-6F-3	2	0	0
	RBW6510G06531-6F-4	2	0	0
	RBW6510G06531-6F-5	2	0	0
	RBW6510G06531-6F-6	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/8/19 2:53 PM Dart.lajeunesse.marie

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6510G06531-6F-1	SUPPORT #1 ASSEMBLY
-3	1	RBW6510G06531-6F-3	SUPPORT #2
-4	1	RBW6510G06531-6F-4	BASE
-5	1	RBW6510G06531-6F-5	PRESS
-6	1	RBW6510G06531-6F-6	PROTECTION
7	1	McMaster#9452K521 OR EQUIV.	BUNA-N O-RING 6-3/4" ID. X 7-1/8" OD. X 3/16" WD.



SECTION A-A

RBW6510G06531-6F OUTER ADAPTER INSTL. TOOL

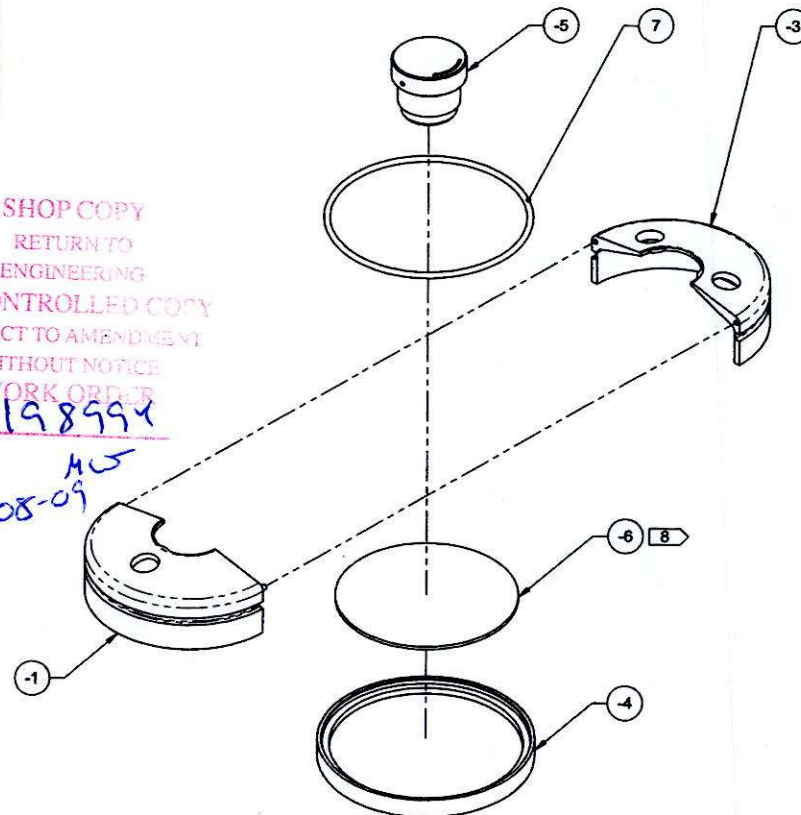
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NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) APPLY INSTANT ADHESIVE LOCTITE 495 BETWEEN THE SURFACES OF ITEM -6 AND ITEM -4, AND REMOVE EXCESS
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198994

MJS
19-08-09



A	NEW ISSUE	19-80	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT	TOOL PART #	REV. A
CHECKED	VM	RBW6510G06531-6F	SHEET 1 OF 7
MFG. APPR.	JFC	TITLE	SCALE
APPROVED	VP	OUTER ADAPTER INSTL. TOOL	NTS
DATE	2019-07-04	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					